

Date: Monday, 3/26/2007 3:22:57 PM  
 User: Kim Johnston

## Process Sheet

Customer	CU-DAR001 Dart Helicopters Services	Drawing Name	ARM
Job Number	31482	Part Number	D2012103
Estimate Number	10706	Drawing Number	D2012 REV B2
P.O. Number	N/A	Project Number	N/A
This Issue	3/26/2007	Type	SMALL /MED FAB
Prsht Rev.	NC	Drawing Revision	B2
First Issue	N/A	Material	N/A
Previous Run	30298	Due Date	4/8/2007
Written By		Qty:	10
Checked & Approved By	<u>John.03.27</u>	Um:	Each
Comment	Est Rev: 02.04.03	Added Inspect level 3	NG

## Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description:	
1.0	M304TR0500W035	304 RD Tube .500 x .035W	
Comment: Qty.: 3.5700 f(s)/Unit Total : 35.7000 f(s) Material: 304/316 Seamless SS tubing, 1/2" O.D. x .035" wall(M304TR0.500W.035) Identify as D2012-101 Batch: <u>M103869</u> <span style="float: right;">FF 07-04-05</span>			
2.0	BRAKE NC	NC BRAKE	
Comment: NC BRAKE 1-Punch to length as per Dwg D2012-103 & template D2012-103T1(41.00") <span style="float: right;">FF 07-04-05</span>			
3.0	SMALL FAB 1	SMALL & MEDIUM FAB RESOURCE 1	
Comment: SMALL & MEDIUM FAB RESOURCE 1 1-Deburr 2-Bend D2012-103 as per template D2012-103T2 & Dwg D2012-103 <span style="float: right;">FF 07-05-01</span>			
4.0	QC5	INSPECT WORK TO CURRENT STEP	
Comment: INSPECT WORK TO CURRENT STEP <span style="float: right;">SB 07-105102</span>			
5.0	POWDER COATING	POWDER COATING	
Comment: POWDER COATING Powder Coat Black Sandtex (Ref: 4.3.5.7) as per QSI 005 4.3 <span style="float: right;">HJ 07-05-02 (10)</span>			

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes  No  DQA:  Date: 07/05/04  
QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

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## Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: ARM

Job Number: 31482

Part Number: D2012103

Job Number:



Seq. #: Machine Or Operation:

Description :

6.0 QC3

INSPECT POWDER COAT/CHEMICAL CONVERSION



Comment: INSPECT POWDER COAT/CHEMICAL CONVERSION

*M.L 07/05/03*



10X

7.0 PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and Stock

Location: \_\_\_\_\_

*EP 07/05/03*



10

8.0 QC21

FINAL INSPECTION/W/O RELEASE



Comment: FINAL INSPECTION/W/O RELEASE

*10 07/05/04*



10

Job Completion



*10 07/05/03*

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_  
 QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

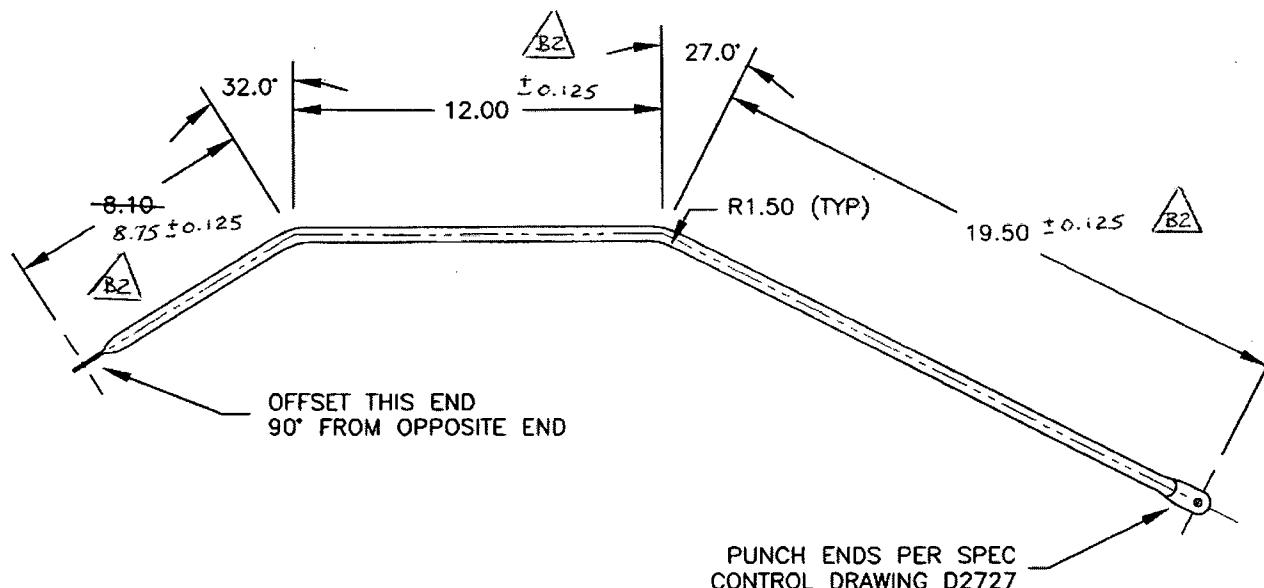
NOTE: Date & initial all entries

**DART****RELEASED**94/05/05  
KE

DESIGN **KE** DRAWN BY **KE** DART AEROSPACE LTD  
 CHECKED **KE** APPROVED **KE** HAWKESBURY, ONTARIO, CANADA  
 DATE **98.04.28** DRAWING NO. **D2012-103** REV. B  
 TITLE **ARM** SHEET 1 OF 1  
 SCALE **1:6**

<b>A</b>	<b>92.06.08</b>	<b>NEW ISSUE</b>
<b>B</b>	<b>98.04.28</b>	<b>CHANGE ANGLES (TSR A362)</b>
<b>B1</b>	<b>98.04.25</b>	<b>ADD FINISH</b>

**B2** ~~98.04.27~~ ADD TOLERANCE: 8.75 IN 8.10



SHO COPY  
 NOTES:  
 1. MAKE PER TEMPLATE DT8068 (WAS DT2012-103)  
 2. MATERIAL: AISI 304/316 STAINLESS STEEL TUBE 0.500 x 0.035 WALL  
 3. FINISH: POWDER COAT BLACK SANTEX (4.3.5.7) PER DART QSI 4.3 **B1**  
 UNCONTROLLED COPY  
 SUBJECT TO AMENDMENT  
 WITHOUT NOTICE  
 WORK ORDER  
 NO. **31482**